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Extreme halophilic alcohol dehydrogenase mediated highly efficient syntheses of enantiopure aromatic alcohols[†]

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Enzymatic synthesis of enantiopure aromatic secondary alcohols (including substituted, hetero-aromatic and bicyclic structures) was carried out using halophilic alcohol dehydrogenase ADH2 from *Haloferax volcanii* (*Hv*ADH2). This enzyme showed an unprecedented substrate scope and absolute enatioselectivity. The cofactor NADPH was used catalytically and regenerated *in situ* by the biocatalyst, in the presence of 5% ethanol. The efficiency of *Hv*ADH2 for the conversion of aromatic ketones was markedly influenced by the steric and electronic factors as well as the solubility of ketones in the reaction medium. Furthermore, carbonyl stretching band frequencies ν (C=O) have been measured for different ketones to understand the effect of electron withdrawing or donating properties of the ketone substituents on the reaction rate catalyzed by *Hv*ADH2. Good correlation was observed between ν (C=O) of methyl arylketones and the reaction rate catalyzed by *Hv*ADH2. The enzyme catalyzed the reductions of ketone substrates on the preparative scale, demonstrating that *Hv*ADH2 would be a valuable biocatalyst for the preparation of chiral aromatic alcohols of pharmaceutical interest.

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Introduction

Chirality is a key factor in the safety and efficacy of many drugs and thus the production of enantiopure drugs has become increasingly important in the pharmaceutical industry.¹ Chiral aromatic secondary alcohols are widely used in synthetic organic and medicinal chemistry as key intermediates for the synthesis of various pharmaceutical products such as Zetia[®] (Ezetimibe),² Prozac[®] (Fluoxetine)³ and Emend[®] (Aprepitant)¹ (Fig. 1).

A variety of chiral metal complexes have been used as catalysts for enantioselective synthesis of chiral aromatic secondary alcohols;^{4,5} however, biocatalytic transformation systems using cell-free enzymes⁶ or whole-cell microorganisms⁷ offer advantages with respect to high catalytic efficiency, mild reaction conditions, outstanding enantio-, regio- and chemo-selectivity and being void of toxic metals.

Alcohol dehydrogenases (ADHs, EC 1.1.1.1) are a class of nicotinamide adenine dinucleotide (phosphate) $[NAD(P)^+]$ -dependent enzymes that catalyse the reversible reduction of aldehydes and ketones to their corresponding alcohols.⁸ The

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Fig. 1 Examples of drugs derived from chiral aromatic secondary alcohol precursors.

asymmetric reduction of the prochiral ketones using ADH is an important tool for the industrial production of enantiopure alcohols.^{9,10} Additionally, ADHs can accomplish dynamic kinetic resolution,^{11,12} and deracemization of racemic alcohols^{13,14} as well as racemization of enantiopure alcohols,^{15,16} processes by which high yields (theoretically up to 100%) of a single enantiomer can be obtained.

Although several ADHs have been identified from various organisms, their substrate scope tends to be limited and muta-

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genesis has often been necessary to expand the range of substrates.^{17,18} Furthermore, cofactor regeneration must be taken into consideration to minimize the economic impact of the biocatalytic process. As a consequence, several methods have been developed to regenerate the cofactor in ADH-catalyzed reactions such as a coupled enzyme system, or with the use of a second substrate.⁶

Steric and electronic properties of substituent groups also play a major role in the biocatalytic reduction of aromatic ketones. ADHs from *Pichia glucozyma*,¹⁹ *Aromatoleum aromaticum*²⁰ and *Lactobacillus brevis*²¹ have been applied in the asymmetric reduction of acetophenone derivatives with different sizes and electronic properties. The formations of aromatic secondary alcohols were explained by a substrate docking experiment and interaction energy values,²⁰ σ -Hammett coefficients¹⁹ and IR carbonyl stretching bands.²¹ The results have provided valuable insights into the understanding of how ADHs behave with aromatic ketones.

There are a limited number of effectively useful ADHs in the synthesis of chiral aromatic secondary alcohols which have been described in the literature. For instance, alcohol dehydrogenase from Ralstonia sp. (RasADH) catalyzed the reduction of aromatic ketones containing bulky substituents with high enantioselectivity.²² This type of ADH has great relevance in asymmetric synthesis because of its broad substrate scope. ADH from Thermus thermophilus HB27²³ was used in the asymmetric reduction of aromatic ketones with anti-Prelog selectivity. Considering the value of aromatic chiral alcohols, it will be increasingly important to identify more ADHs that can be employed in such processes with high enantioselectivity. Extremophiles represent a promising source of robust biocatalysts with industrial applications. A number of ADHs from extremophiles have been identified and studied with respect to their ability to work under harsh industrial conditions such as high temperature²⁴ and non-aqueous medium.^{25,26}

As part of our effort to develop effective ADHs for the synthesis of industrially valuable chiral alcohols, we developed and characterized four novel alcohol dehydrogenases from halophilic bacteria.^{27–29} In particular; alcohol dehydrogenase from the extreme halophile *Haloferax volcanii* (*Hv*ADH2) showed remarkable activity and stability in the presence of different organic solvents.²⁷ For easy recovery from the reaction mixture and reutilization, *Hv*ADH2 was also successfully immobilized on a solid support.³⁰ The initial substrate screening for this enzyme showed encouraging results towards benzyl alcohol²⁷ which prompted further in-depth investigation of *Hv*ADH2 with industrially relevant compounds.

Herein, we report on the application of *Hv*ADH2 for the synthesis of a very broad range of aromatic secondary alcohols. The versatility of this enzyme and its adaptability to optimized reaction conditions have been uncommon in the examples found to date in the literature. The effect of the steric, electronic and solubility properties of the substrates on the reaction catalyzed by *Hv*ADH2 is also discussed. Finally, IR absorption bands of the carbonyl group are measured and correlated with the reaction rate catalyzed by *Hv*ADH2.

Results and discussion

Reduction of aromatic ketone using HvADH2

Aromatic secondary alcohols such as 1-phenylethanol, 1-phenyl-2-propanol and 4-phenyl-2-butanol were investigated as possible substrates for the alcohol dehydrogenase enzyme from the extreme halophile *Haloferax volcanii* (*Hv*ADH2) in the oxidation reaction. Preliminary activity assays suggested that *Hv*ADH2 accepted aromatic alcohol substrates with most marked activity observed against 1-phenyl-2-propanol. Therefore, 1-phenyl-2-propanone was used as the model substrate in order to optimize the reaction conditions (pH, temperature, organic solvents, and co-factor recycling system) in the reductive direction with *Hv*ADH2 (Fig. 2).

Initially, the effect of pH on the conversion of 1-phenyl-2propanone was investigated at pH 6 and pH 8, where *Hv*ADH2 exhibited the highest activity for the reductive reaction.²⁷ The reactions were performed either utilizing a substrate-coupled approach (5% ethanol) to regenerate the co-factor or with an excess of NADPH. In both cases, the best conversion was observed at pH 8; in fact, no reaction was observed at pH 6 in the presence of 5% ethanol and a catalytic amount of NADPH likely due to a stability issue at the lower pH over an extended period of time.

For the cofactor regeneration, alcohols that had been used as substrates in the oxidative reactions were tested in 5% concentrations, including 2-propanol, 1-propanol and 1-butanol,²⁷ however only ethanol performed well. To determine the optimum concentration of ethanol as a co-substrate in the reaction, different concentrations of ethanol (5%–20%) were trialled but already at 10% the conversion dropped to 60% with respect to the lower amount (results not shown). Likely, acetaldehyde accumulating in the media is toxic to the enzyme and 5% ethanol was chosen for all subsequent reactions.

To investigate the influence of organic solvents and temperature, the reduction of 1-phenyl-2-propanone was carried out in the presence of 5% of organic solvents (dimethyl sulfoxide, methanol and acetonitrile) at 25 °C and 50 °C. The reactions were monitored by HPLC analysis as described in the Experimental section. The maximum conversion of 1-phenyl-2-propanone (95%) was observed in the presence of 5% of acetonitrile at 25 °C, while the conversion recorded in DMSO and methanol was lower (62% and 37%, respectively) at the same temperature.

Substrate scope and stereoselectivity of HvADH2

Several aromatic ketones falling into seven structural classes were selected based on their potential for the production of



Fig. 2 Reduction of 1-phenyl-2-propanone using HvADH2.

industrially valuable chiral aromatic alcohols. Wild-type *Hv*ADH2 was used for the enantioselective reduction of each substrate class (Fig. 3).

The reactions were monitored by HPLC and the purity of the product was determined by ¹H-NMR analysis. The percent conversion of ketones and the ee values of the produced alcohols are reported in Table 1.

HvADH2 follows rigorously Prelog's rule yielding exclusively (S)-alcohols (>99% ee) independently of the substrate tested. Other dehydrogenases/reductases reported in the literature show mixed selectivity depending on the substrate. For example, (S)-1-phenylethanol dehydrogenase from Aromatoleum aromaticum showed strong (S)-enantioselectivity; however, a racemic mixture of 1-(4-aminophenyl)ethanol was observed when 4'-aminoacetophenone 11 was tested.²⁰ Additionally, acetophenone 1 was reduced to (R)-1-phenylethanol (opposite enantiomer) with 95% ee using benzil ketoreductase KRED1-Pglu isolated from *Pichia glucozyma*.¹⁹ Alpha-halo aryl-ketones such as phenacyl bromide 17 and phenacyl chloride 19 were reduced to their corresponding (S)-alcohols using the short-chain dehydrogenase from Streptomyces griseus while methyl aryl-ketones such as 4'-chloroacetophenone 6 and 4-bromoacetophenone 8 were reduced to (R)-alcohols using the same biocatalyst.³¹ Interestingly, the stereoselectivity of HvADH2 was maintained with all aromatic ketones (1-27) tested in this work.

Clearly, the efficiency of HvADH2 for the conversion of alkyl aryl-ketones (set a) was different and markedly influenced by steric factors such as the substrate size and the type of alkyl chain, linear or branched. For liner alkyl chain ketones (1–4), the smallest substrate acetophenone 1 showed the lowest conversion (65%). On the other hand, HvADH2 effectively catalyzed the enantioselective reduction of alkyl aryl-ketones as the alkyl chain between the carbonyl group and the phenyl group became longer 2 and 3, respectively. Notably, good conversion (76%) was observed with the bulkier substrate 4. Thus, bulky groups might be better stabilized in the enzyme active site in such a way to increase the catalytic efficiency of the enzyme. In line with our initial substrate scope investigation,²⁷ no conversion was observed with the substrate containing a branched

group 5. It is worth noting that the influence of branched alkyl chain on the ketone reduction by ADH was not reported before in the literature.

The catalytic activity of HvADH2 on methyl aryl-ketones substrates (set b) was investigated using different *meta-* and *para-*substituted acetophenone derivatives (6–16) and compared to acetophenone 1 (Table 1).

*Hv*ADH2 effectively catalyses the reduction of *para*-halogenated acetophenone derivatives (6–8), with up to 80% conversion. *para*-Methylacetophenone 9 gave satisfactory conversion (55%) and the best conversion was reported with *para*-nitroacetophenone 10 which yielded the corresponding (*S*)-alcohol almost quantitatively. In contrast, *para*-aminoacetophenone 11 was not reduced by the enzyme, likely due to the strongly electron donating properties of the amino group as also noted by Contente *et al.*¹⁹ The difference on the catalytic activity of *Hv*ADH2 toward acetophenone derivatives could be explained by the electronic effect of the substituents on the reactivity of the carbonyl group. A similar trend was reported on an ADH from *L. brevis*²¹ and a benzyl reductase from *P. glucozyma.*¹⁹ However, for other ADHs, the electronic properties of substituted acetophenones were not as significant.³²

A more comprehensive study of the influence of the *meta*position on the *Hv*ADH2 catalytic activity was carried out. In general, acetophenone derivatives with halogenated substituents at the *meta*-position (**12** and **13**) represent suitable substrates too. However, the halogenated *meta*-substituted acetophenones gave less satisfactory results compared with their *para*-substituted counterpart. This behavior was not observed with methyl, nitro and amino acetophenone substituents (**14–16**), which gave a better conversion rate at the *meta*-position than the *para*-position. The influence of acetophenone substituents on the reaction rate catalyzed by *Hv*ADH2 was further investigated by monitoring the carbonyl stretching bands with IR studies (see below).

For the alpha-halo aryl-ketones (17–21), it was noticeable that the conversion rate for α -fluorinated ketone **18** with *Hv*ADH2 was better than α -chlorinated ketone **19** and this one was better than α -brominated ketone **17**. These results are consistent with both steric (atomic size F < Cl < Br) and electronic



Fig. 3 Various aromatic ketone derivatives and a general scheme of their reduction with HvADH2.

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 Table 1
 Results from the reduction of various aromatic ketones deriva Table 1
 (Contd.)
 tive

INCS USING HVADE	12			Substrate	Product	Conv. $(\%)^b$	ee (%)
Substrate	Product	Conv. $(\%)^b$	ee (%)	0	(<i>S</i>)-15b	88	>99 S
et a O	(S)-1a	65	>99 <i>S</i>				
	(S)-2a	95	>99.5	NO ₂	(<i>S</i>)-16b	25	>99 S
2	(0) 24	50		16 NH ₂			
	(<i>S</i>)-3a	85	>99 <i>S</i>	Set c O	(S)-17c	38	>99 S
✓ 3 ○ ○ ↓	<i>(S)</i> -4a	76	>99 <i>S</i>	Br 17	(5) 170		
		0		P F	(<i>S</i>)-18c	>99.9	>99 <i>S</i>
5	_	0			(<i>S</i>)-19c	94	>99 S
et b O	(S)-6b	70	>99.5		(5)-200	59	>00 S
			33.5	CI	(3)-200	30	299.0
° I	(<i>S</i>)-7b	76	>99 <i>S</i>		(S)-21c	56	>99 <i>S</i>
~ 7 ~ 1	(<i>S</i>)-8b	82	>99 S	F Set d			
8	(S)-ab	55	2 00<	CN CN	(<i>S</i>)-22d	57	>99 S
e C	(3)-30	55	0.66	22 0 CN	(<i>S</i>)-23d	21	>99 S
	(<i>S</i>)-10b	97	>99 <i>S</i>	Br 23			
0 ₂ N [−] 10	_	0		Set e	(S)-24e	73	>99 <i>S</i>
I ₂ N 11				24 CF ₃			
	(<i>S</i>)-12b	72	>99 <i>S</i>	CF3	_	0	>99 <i>S</i>
F 0	(<i>S</i>)-13b	66	>99 <i>S</i>	25 Set f			
				N N	(S)-26f	16	>99 <i>S</i>
Br O	(<i>S</i>)-14b	62	>99 <i>S</i>	N [™] 26	(S)-27f	8	>99 S
14 CH ₂				N 27			

Table 1 (Contd.)



^{*a*} Reaction conditions: 4 mM ketone (1–29); 1.5 mM NADP⁺ and 0.3 mg mL⁻¹ $H\nu$ ADH2 were dissolved in Tris-HCl buffer(100 mM, pH 8.0) supplemented with 2 M KCl, 5% ethanol and 5% acetonitrile, reaction volume 1.0 mL, temperature 25 °C, reaction time 36 h; agitation on an orbital shaker (320 rpm). ^{*b*} % conv. was calculated from HPLC analysis.

(high electronegative F atom at the α -position) factors of the groups.

Interestingly, phenacyl chloride **19** was converted faster than 2-chloro-4'-fluoroacetophenone **20** and 2-chloro-2',4'- difluoro-acetophenone **21** with *Hv*ADH2. This indicated that the substituents on the phenyl ring of α -halo-ketone adversely affected the rate of the enzymatic reaction. Clearly, for substrates **20** and **21**, the steric effect is predominant in influencing the reaction rate rather than the electronic effect. This observation is also confirmed from the conversion value of 4-fluoroacetophenone 7 (76%) which was higher than **20** and **21** substrates.

The choice of solvents played a major role in the enzymatic reaction of *Hv*ADH2 with beta-cyano aryl-ketones (set d). The reduction of benzoylacetonitrile 22 and 4-bromobenzoylacetonitrile 23 did not proceed when the reaction was performed in an aqueous buffer containing acetonitrile (optimum cosolvent). Therefore, acetonitrile was replaced by dimethyl sulfoxide in an effort to increase the solubility of substrates containing a polar cyano group at the α -position. As expected, the conversion yields for the substrates 22 and 23 were greatly improved with the addition of the high polar solvent (DMSO) into the reaction buffer.

Enantiopure 1R-[3,5-bis(trifluoromethyl)phenyl] ethanol and its (*S*)-enantiomer are key chiral intermediates in the synthesis of Aprepitant (a NK-1 receptor antagonist).³³ The reduction of **24** had been previously reported using different microbial strains with varying degree of success.³⁴ Here, **24e** was successfully obtained with *Hv*ADH2 in 73% yield and 100% ee.

2,2,2-Trifluoroacetophenone **25** was tested as a substrate for *Hv*ADH2. Surprisingly, no conversion was observed with this substrate. Acetylpyrazine compounds **26** and **27** were only minimally active affording low conversions (<20%). *Hv*ADH2 like many ADHs³⁵ fails in the reduction of fused cyclic ketones such as **28** and **29** which are particularly challenging.



Fig. 4 Correlation between IR carbonyl stretching bands of substrates **6–16** and the % conversion of aromatic ketones in the reaction catalyzed by *Hv*ADH2. The correlation coefficient $r^2 = 0.83$.

IR carbonyl stretching band study

To understand the electronic effect of aromatic ketone substituents on the reaction rate catalyzed by *Hv*ADH2, the carbonyl stretching bands for different ketones were measured and plotted against the % conversion of aromatic ketones. The frequency values of the carbonyl bands can be used to predict the carbonyl bond character in the presence of electron withdrawing groups (EWDGs) or electron donating groups (EDGs). Ketones containing EWGs were expected to absorb at low frequency values (low double-bond character), whereas EDGs suppress the delocalization of the aryl-conjugated carbonyl and the carbonyl stretching bands were observed at high frequency.

Good correlation was observed between the IR carbonyl absorption bands of set b ketone substrates 6-16 and the reaction rate catalyzed by HvADH2 (Fig. 4). Unexpectedly, the IR absorption frequencies of the carbonyl group increased with the reaction rate. Therefore, ketones containing EWGs absorb at higher frequencies (higher double-bond character), which is not in line with the evidence of increased electrophilicity of the carbonyl carbon by EWGs. A similar trend has been previously reported with the nucleophilic acyl substitutions of different esters³⁶ and the reduction of ketones using ADH from Lactobacillus brevis.²¹ The authors attributed the high reactivity of esters/ketones to the decrease of the ester/ketone ground state resonance stabilization and this appears to be due to the effect of EWGs. In contrast, no correlation was observed between IR carbonyl absorption bands of ketone substrates from sets (a, c, d, e and f) and the reaction rate catalyzed by HvADH2 (data not shown). This could be attributed to the influence of other factors on the reaction rate such as the substrate solubility and the substrate size.

Conclusion

There is considerable interest in alcohol dehydrogenases as biocatalysts in the pharmaceutical industry for their ability to produce valuable chiral alcohols. In this work, we have shown that alcohol dehydrogenase from the halophilic archaeon

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Haloferax volcanii (*Hv*ADH2) effectively catalyzes the enantioselective reduction of a large selection of aromatic ketones with high enantiomeric purity to give the (S)-form of aromatic secondary alcohols. The co-factor NADPH can be recycled by co-substrate addition (5% ethanol).

The conversion of aromatic ketones was different and influenced by (i) steric factors, (ii) electronic factors, and (iii) ketone solubility. No standard correlation parameters could be used to explain the conversion of aromatic ketones. For example, the conversion of alkyl aryl-ketones (set a) was influenced predominantly by sterics; however, the conversion of alpha-halo aryl-ketones (set c) was influenced by both steric and electronic factors. Additionally, the reduction of cyano aryl-ketones (set d) was greatly dependant on solubility of ketones in the reaction medium.

The IR absorption band of the carbonyl group was then used to investigate the effect of aromatic ketone substituents on the reaction rate catalyzed by HvADH2 and it was concluded that electron withdrawing groups have a positive effect on ketones reactivity by destabilizing its ground-state resonance.

The results confirmed the suitability of *Hv*ADH2 as a valuable biocatalyst for the preparation of chiral secondary alcohols of pharmaceutical interest.

Experimental

Chemicals

All reagents and solvents, unless stated otherwise, were purchased as analytical grade.

Substrates, reagents, and cofactors were purchased either from Sigma Aldrich or Apollo Scientific Ltd, UK. Racemic alcohols were prepared from the corresponding ketones as follows. Ketones **1–29** (15 mmol) were dissolved in methanol (2 mL) at 0 °C. Sodium borohydride (0.5 equiv.) was added and the reaction mixture was incubated with shaking for 1 h at 0 °C. 1 M HCl was added dropwise to maintain the reaction temperature below 5 °C. Methanol was evaporated using a gentle stream of nitrogen. Then, water (5 mL) was added and the solution was extracted with ethyl acetate (3×5 mL). The organic layers were combined and dried over Na₂SO₄. The solvent was evaporated and the residue was subjected to chromatography separation.

Protein expression and purification

*Hv*ADH2 was homologously overexpressed, using the vector pTA963 and host strain *Hfx. volcanii*. The vector features an inducible L-tryptophan promoter and has a hexahistidine-tag, which allowed for easy purification by immobilized metal affinity chromatography (IMAC).²⁷ *Haloferax volcanii* was grown overnight at 45 °C on 270 mL *Hv*-YPC medium. Protein overexpression was induced by the addition of 30 mL (50 mM) L-tryptophan to final volume 300 mL of growth medium. After 24 h, the culture was harvested by centrifugation at 4000 rpm for 10 min. Cell pellets were resuspended in lysis buffer (50 mM Tris-HCl, pH 8, containing KCl (3 M) and disodium EDTA (2 mM)). Cells were lysed by sonication until the suspen-

sion was no longer turbid. The cell lysate was clarified by centrifugation at 18 000 rpm, 4 °C for 30 min. After centrifugation, the supernatant was filtered through a 0.45 μ m membrane and loaded on to a chromatography column filled with a Ni Sepharose 6 Fast Flow resin. The His-tagged protein eluted when 10% (5 mM disodium EDTA) to 30% (15 mM disodium EDTA) of elution buffer was applied. The purity of protein samples was assessed by sodium dodecyl sulfate polyacryl-amide gel electrophoresis (SDS-PAGE).

Analytical methods

The activity of HvADH2 was analyzed spectrophotometrically by detecting the increase in absorbance at 340 nm, which corresponds to the formation of the cofactor NADPH, using a Biochrom Libra S50 UV-Visible spectrophotometer. Enantiomeric excess (ee) and conversion rate were determined by normal phase high performance liquid chromatography (HPLC) using an Agilent 1100 series HPLC with chiral columns as follows: Chiralcel OJ-H (250 \times 4.6 mm and 5 μ m silica gel), Dr MAISCH Germany, Reprosil Chiral-BM (250 × 4.6 mm and 5 µm silica gel) alternative to OB-H column and Phenomenex USA, Lux cellulose-1 column (250 \times 4.6 mm and 10 μ m silica gel) alternative to OD-H column. ¹H-NMR spectra were recorded with a Bruker 500 MHz-Avance III spectrometer. Chemical shifts (δ) are expressed in ppm and coupling constants (J) are expressed in Hz. Optical rotation values ($\left[\alpha\right]_{D}^{20}$) were measured on a PolAAr 21 polarimeter at 589 nm in a 1 dm cuvette at 20 °C. Fourier transform infrared (FT-IR) spectra of ketones were obtained in the range 400 cm⁻¹ to 4000 cm⁻¹ using an IR-Prestige-21 Shimadzu FT-IR spectrophotometer.

General procedure for the reduction of ketones and sample pre-treatment for HPLC analysis

Ketone reduction was carried out in 5 mL screw-capped test tubes under the following conditions: 4 mM ketone (1–29), 1.5 mM NADP⁺ and 0.3 mg mL⁻¹ *Hv*ADH2 were dissolved/suspended in 1 mL of 100 mM Tris-HCl pH 8.0 supplemented with 2 M KCl, 5% ethanol and 5% acetonitrile. For benzoylacetonitrile 22 and 4-bromobenzoylacetonitrile 23, 5% DMSO was used as a co-solvent instead of acetonitrile. All reactions were incubated in an orbital shaker at 25 °C, 320 rpm for 96 h.

The reaction mixtures were extracted with ethyl acetate ($3 \times 500 \ \mu$ L). The organic layer was dried over anhydrous sodium sulfate and transferred to a HPLC vial. The ethyl acetate was evaporated using a gentle stream of nitrogen and the residue was re-dissolved in 1 mL hexane. The solubility of 4-aminoaceto-phenone **11**, 3-aminoacetophenone **16** and 2-acetylpyrazine **26** in hexane was low and isopropanol was used in this case.

General procedure for the reduction of ketones on a quantitative scale

The biotransformation on the preparative scale was set up to be 20 mM for each substrate. The reactions were performed as described before on the analytical scale. The alcohols from set a, b and c were prepared with $H\nu$ ADH2 in moderate to very good yields (30–90%). The isolated yields for alcohols from set

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f and d were low (20%). To fully characterize the alcohols, the product residue was purified by preparative TLC using *n*-hexane/ethyl acetate (3:1, v/v) as an eluent. Full spectra and analysis are reported in the ESI.[†]

Conflicts of interest

There are no conflicts to declare.

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